



Printing

- Design or select your image on the computer.
- Then make sure that you set your printer to **mirror image** before you print. (Also sometimes referred to as the Flip, Horizontal, T-shirt, or Reversed mode)
- Print your image on the coated side of the transfer paper.(The white, blank side)(Do **NOT** print on the blue side)
- Allow the printed image to dry before transferring. Depending upon your printer settings, the transfer will typically be ready for application immediately.

DO NOT OVERSATURATE COLORS. IT WILL NOT ENHANCE TRANSFER QUALITY. A LITTLE COLOR WILL GO A LONG WAY.

Suggested Printer setting

Printer	Paper Setting	Image Quality Setting
Lexmark	T-shirt Transfer	Best
HP DeskJet	T-shirt Transfer	Best
Canon	T-shirt Transfer	Default
Epson C86/C88	Plain Paper	Photo / Best Photo
Epson 1280	360 DPI	Photo / Best Photo
Epson R200	Photo-Quality inkjet	Photo / Best Photo
Epson 4000	Photo-Quality inkjet	Automatic



Commercial Heat Press Application

- Set heat press at 375- 400 degrees Fahrenheit and allow to come to set point
- Set press for medium pressure.
- Pre-heat garment for a few seconds to remove moisture or wrinkles.
- Place transfer face down and press for 25- 30 seconds
- Transfer can be removed hot or cold.



Home Iron Application

- It is best to use a smooth, hard, non-porous surface.
- Preheat the iron on the highest setting (**Cotton/Linen**). Do not add water to the iron
- Allow the iron to pre-heat for 5mins.
- Place a pillowcase on the ironing surface. Iron to remove wrinkles.
- Pre- iron the fabric to remove any moisture and wrinkles
- Then position transfer paper image side DOWN onto your garment.
- **Using firm pressure, slowly iron over the entire surface with sufficient overlapping (1) side to side (2) bottom to top and (3) along the edge, moving continuously for 2-3 minutes.**
- Remove transfer paper immediately or when it cools



Washing and Drying

- Wash and dry your transfer according to your fabric's normal wash instructions.
- **You can iron directly on the transfer**



Storage

Always store unused paper in a cool and dry area sealed in a plastic bag so paper is not exposed to any excess moisture.

Depending upon which substrate is chosen, a gentle pulling/stretching motion applied to the fabrics after removal of the backing sheet may aid in the process of the transfer settling into the fibers.

NOTE: Testing procedures to simulate real- world use have been established and applied to our paper products in our technical and research department. We have tested our products on a multitude of substrates, using different printers, transfer equipment, detergents, and washing processes, etc. We still recommend that you test the paper on your chosen printer and material as it is impossible to duplicate every printing or transfer application. **PATENT PENDING**